

Work Order ID 152492

Tuesday, October 25, 2016 2:28:41 PM

152492

Page 1

Item ID: D350-588-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Aft Door Assembly

Start Date: 10/25/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/27/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2445/D350-588	Rev D/D								
DSI9690	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-588-041 CHG003								
140	Small Fab	0.00							
140	Small Fab								
Small Fab	Memo	0.19							
Small Fab	PULL FROM STOCK: 1 X D2445 B <u>116620</u>								
	Assemble all of the above parts as per Dwg D350-588								

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152492

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N900040100

Setup Start *NS1*

Stop *NS2*

1

Cust Item ID:

Start Date: 10/25/2016 **Start Qty:** 1.00

1

Customer:

Required Date: 10/27/2016 **Req'd Qty:** 1.00

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

[illegible]

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: _____	0.00							
170									
Packaging	Memo	0.00				DAS			
Packaging	Location :FG021 					27			
						9-89			
						NOV 23 2016			
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.02				DAS			NOV 24 2016
Quality Control						21			
						9-89			

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP P 04.02.04ReformatKJ/DS IPP Rev:Q as
per DSI9414 DD verified by:EC IPP Rev:R add pick kit DD
10.03.29 verified by:EC IPP REV:S 14.04.28 AS PER
DSI9690 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C1032R7 Purchased No

AN526C1032R7

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST327

138

M128403

138

AN526C832R8 Purchased No

AN526C832R8

Screw

Location

Loc Qty

Loc Code

ST327

92

m134376

92

AN526C832R9 Purchased No

AN526C832R9

Screw

Location

Loc Qty

Loc Code

over006

200

M134962

200

ST327

93

M135766

93

NOV 08 2016

68-6
9
SVC
DAS
28
9-89

DAS
07
9-89
16/11/01

DAS
28
9-89

NOV 08 2016

68-6
9
SVC

DAS
27
9-89

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2143 Manufactured No

140

Each

20.0000

1

1

D2143

Hinge Bracket

DAS
0 07
9-89

16/11/01

Location

Loc Qty

Loc Code

ST002

20

141033

8

150285

12

D2144 Manufactured No

140

Each

9.0000

1

1

D2144

Hinge Doubler

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

ST002

9

141066

9

D2150 Manufactured No

155

Each

19.0000

2

2

D2150

Packer Doubler, Hinge

DAS
6 28
9-89

NOV 08 2016

Location

Loc Qty

Loc Code

ST003

19

141069

19

D2151 Manufactured No

155

Each

24.0000

2

2

D2151

Packer Doubler

DAS
6 28
9-89

NOV 08 2016

Location

Loc Qty

Loc Code

ST003

24

141044

24

DAS
27
9-89

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2153 Manufactured No

155 Each

22.0000

1 1

DAS

D2153

Door Prop

**

6
9-89

NOV 08 2016
DAS 28
9-89

Location

Loc Qty

Loc Code

ST362

22

147789

22

D2154 Manufactured No

155 Each

20.0000

1 1

D2154

Bracket, Stud

**

NOV 08 2016

DAS 6
9-89
DAS 28
9-89

Location

Loc Qty

Loc Code

ST003

20

118894

6

145373

14

D2237 Manufactured No

155 Each

38.0000

2 2

D2237

Striker Plate

**

NOV 08 2016
DAS 6
9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST004

38

145516

18

150093

20

D2445 Manufactured No

Each

2.0000

1

D2445

Aft Door 350

**

DAS 07
9-89
11/11/01

Location

Loc Qty

Loc Code

ST378

2

116619

1

116620

1

Picklist Print

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Page 4

Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2461 Manufactured No 155 f 366.1430 7.25 7.25

***D2461*0870**

Neoprene 'D' Seal (\$Per Foot)

152578

15
3
89

NOV 08 2016

DA
2
9-1

DAS
27
9-89

Location

Loc Qty

Loc Code

ST407

366.1430163

128447

19.75

144533

346.393016

(D2461-0870) cut (1) at 87.00"
**** per kit****

D2463 Manufactured No 140 f 523.0896 7.25 7.25

D2463

1/2" Seal (\$ per foot)

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

ST409

523.0895791

140013

23.0895791

148875

500

(D2463-0870) cut (1) at 87.00"
**** per kit****

D2585 Manufactured No 140 Each 34.0000 2 2

D2585

Latch Clamp

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

ST008

34

146078

4

149785

15

150470

15

2

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2586

Manufactured No

140

Each

39.0000

2

2

D2586

Door Latch

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

FG

8

139228

8

ST481

6

144160

6

ST488a

25

150060

25

D2589

Manufactured Yes

155

Each

65.0000

1

1

D2589

Keys, Key Chain

DAS
6
9-89

DAS
28
9-89

NOV 11 2016

Location

Loc Qty

Loc Code

ST008

65

132942

65

D2621

Manufactured No

140

Each

34.0000

2

2

D2621

Latch Plate

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

FG

2

88616

2

ST009

32

141106

7

142793

10

150495

15

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2690-17

Manufactured No

155

Each

11.0000

1

1

D2690-17

Cable

DAS 28
6 9-89

NOV 08 2016

DAS 27
9-89

Location

Loc Qty

Loc Code

ST009

2

140042

2

ST012a

9

142810

9

D2857-1

Manufactured No

140

Each

24.0000

1

1

D2857-1

Hinge Bracket

DAS 07
9-89

16/11/01

Location

Loc Qty

Loc Code

FG

2

144748

1

91914

1

ST012

8

144748

8

ST012a

14

150331

14

D2857-2

Manufactured No

140

Each

15.0000

1

1

D2857-2

Hinge Bracket

DAS 07
9-89

16/11/01

Location

Loc Qty

Loc Code

FG

5

140972

2

78904

3

ST012

10

144616

10

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2858-1 Manufactured No

155 Each 24.0000 1 1

D2858-1

Hinge Bracket

**

NOV 08 2016

DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST012

24

140966

9

150112

15

D2858-2 Manufactured No

155 Each 14.0000 1 1

D2858-2

Hinge Bracket

**

NOV 08 2016

DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

FG

2

77020

2

ST012

12

141043

5

145856

7

D5080-041 Manufactured No

155 Each 1.0000 2 2

D5080-041

Striker Plate Assembly

**

143432x1

NOV 08 2016

DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST148

1

145748

1

FG-778150-550-ROL Purchased No

155 sf 1,132.500 1 1.333333

***FG-778150-550-ROL ***

7781 9oz Glass 50x125yd

**

NOV 08 2016

DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

CA2

1132.500045

M127701

4.00004485

M134550

1128.5

CUT ONE SQUARE FEET PER KIT

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

MS20426AD3-4

Purchased

No

155

Each

4,275.000

12

12

MS20426AD3-4

RIVET

**

DAS
6
9-89

NOV 0 8 2016

DAS
28
9-89

DAS
27
9-89

MS20470AD4-5

Purchased

No

155

Each

1,479.000

18

18

MS20470AD4-5

RIVET, UNIVERSAL HEAD

**

DAS
6
9-89

NOV 0 8 2016

DAS
28
9-89

DAS
27
9-89

MS21042L08

Purchased

No

140

Each

798.0000

8

8

MS21042L08

Nut

**

DAS
07
9-89

16/11/04

DAS
27
9-89

Location

Loc Qty

Loc Code

ST312

4275

m134294

4275

Location

Loc Qty

Loc Code

GA

365

m133860

365

ST310

1114

m134654

1114

Location

Loc Qty

Loc Code

GA

100

m135274

100

ST303

698

m135672

198

m135766

200

m135948

300

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

155

Each

798.0000

10

10

MS21042I 08

Nut

DAS
6
9-89

NOV 08 2016

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

100

m135274

100

ST303

698

m135672

198

m135766

200

m135948

300

10

MS21042L3

Purchased

No

140

Each

2,036.000

2

2

MS21042I 3

Nut

DAS
07
9-89

11/11/01

Location

Loc Qty

Loc Code

FP001

7

M130922

7

GA

219

m134360

108

m135135

111

OVER007

1200

m135767

600

m135945

600

ST303

610

m135530

600

m135600

10

2

Picklist Print

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

155

Each

2,036.000

4

4

MS21042L3

Nut

**

DAS
6
9-89

DAS
28
9-89

NOV 08 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

7

M130922

7

GA

219

m134360

108

m135135

111

OVER007

1200

m135767

600

m135945

600

ST303

610

m135530

600

m135600

10

4

MS27039-08-11

Purchased

No

155

Each

373.0000

2

2

MS27039-08-11

SCREW

**

DAS
6
9-89

DAS
28
9-89

NOV 08 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

over006

250

m135864

250

ST278

123

m134676

123

2

MS27039-1-15

Purchased

No

140

Each

100.0000

2

2

MS27039-1-15

Screw

**

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

GA

5

m127916

5

ST280

95

m134852

95

2

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Work Order ID: 152492

152492

Parent Item: D350-588-041

D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 10/25/2016

Required Date: 10/27/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

140

Each

1,275.000

2

2

NAS1149D0363.J

Washer

**

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

GA

336

m134055

336

ST263

939

m135864

939

NAS1149D0363J

Purchased

No

155

Each

1,275.000

2

2

NAS1149D0363.J

Washer

**

DAS
28
9-89

DAS
6
9-89

NOV 0 8 2016

Location

Loc Qty

Loc Code

GA

336

m134055

336

ST263

939

m135864

939

NAS1149DN832J

Purchased

No

140

Each

1,833.000

8

8

NAS1149DN832.J

Washer

**

DAS
07
9-89

16/11/01

Location

Loc Qty

Loc Code

ST264

1833

M135297

1833

NAS1149DN832J

Purchased

No

155

Each

1,833.000

16

16

NAS1149DN832.J

Washer

**

DA
28
9-89

DAS
6
9-89

NOV 0 8 2016

Location

Loc Qty

Loc Code

ST264

1833

M135297

1833

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-588 REV. D AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-588 REV. 0
REF TCCA STC SH92-41
FAA STC SH1012NE

1.0 PURPOSE:

The purpose of this Dart Service Instruction is to provide customers with directions to install a modified striker plate that will provide more clearance around environmental/conductive seals that protrude inboard of the door frame structure on AS355 N/NP models.

2.0 PROCEDURE:

- 1) Install D350-588-011/-041 per Section 3.1/3.2 of D350-588 as applicable, except do not install D2237 striker plates per item 10 of Section 3.1.
- 2) Remove the aft environmental/conductive seal to gain access to the door structure.
- 3) Using a fine point marker, mark location of both striker plates based on door latch location.
- 4) If D2237 Striker Plates are currently installed, remove both striker plates by drilling out rivets.
- 5) Align D5080-041 striker plate assembly in the previously marked location and transfer drill the $\varnothing 0.1285"$ (#30) holes into the aft bulkhead.
- 6) Drill out both rivets on the aircraft skin adjacent to the striker plate assemblies.
- 7) Align D5080-041 striker plate assembly in the previously marked location and transfer drill the $\varnothing 0.1285"$ (#30) holes from the aircraft skin to the striker plate assembly.
- 8) Deburr holes and remove all sharp edges.
- 9) Touch up all holes in aluminum with chemical conversion coating in accordance with MIL-DTL-5541.
- 10) Apply 0.125" thick layer of PR-1775B ProSeal to the face of D5080-041 per Figure 1.
- 11) Install D5080-041 striker plate assemblies to the aft bulkhead using CR3213-4 rivets of a suitable length, and to the skin of the aircraft using PR-1775B coated CR3213-4 rivets of a suitable length.
- 12) Reinstall environmental/conductive seal using manufacturers recommended procedure.
- 13) Install gas strut or cable assembly per D350-588 Figure 5.
- 14) Adjust both latch mechanisms to ensure adequate compression of door seal and that door skin is flush.
- 15) Check door for proper operation by opening and closing the door, and ensure latches fully lock.

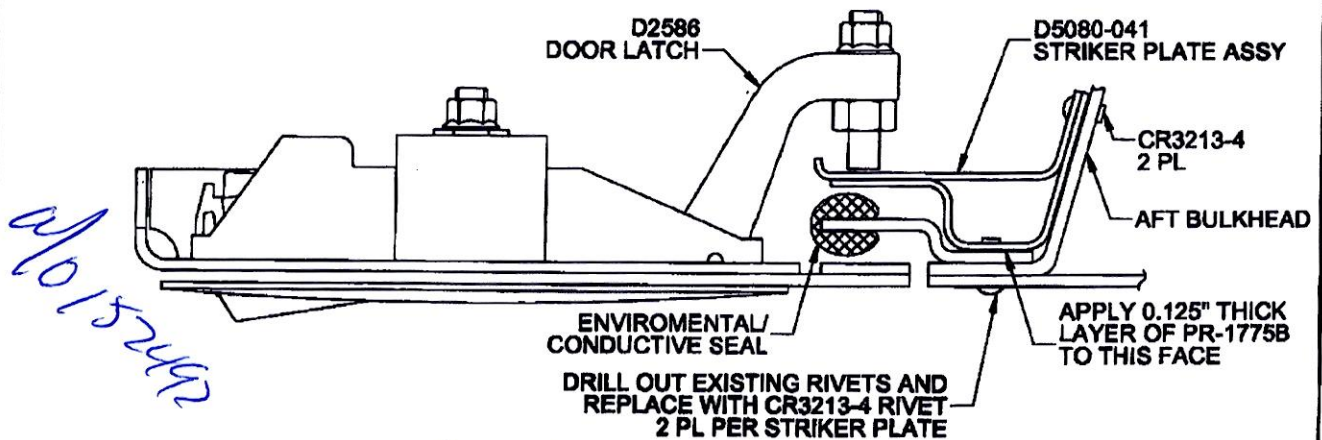


Figure 1 Striker Plate

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 14.03.24
CERT. NO.: SH92-41
ISSUE NO.: 8

A	NEW ISSUE	ML	14.03.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9690	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STRIKER PLATE MOD	NTS
DATE	14.03.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

3.0 PARTS LIST:

The part lists of D350-588 Rev. D and ICA-D350-588 Rev. 0 are amended as follows.

IS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D5080-041	STRIKER PLATE ASSY (AS355 N/NP MODELS ONLY)
2	2	D2237	STRIKER PLATE

WAS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D2237	STRIKER PLATE

Customers who need to upgrade a D350-588-011/-041 kit that has been previously purchased from Dart can procure the DSI 9690-011 Kit from Dart.

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9690-011	STRIKER PLATE MODIFICATION KIT
2	D5080-041	STRIKER PLATE ASSEMBLY

4.0 WEIGHT AND BALANCE:

This DSI has a negligible effect on Weight and Balance of the aircraft.

5.0 MAINTENANCE:

Maintain the D5080-041 Striker Plates in accordance with the procedures for the D2237 Striker Plates as outlined in ICA-D350-588.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.03.24
CERT. NO.: SH92-41
ISSUE NO.: 8

DESIGN	ML	DART AEROSPACE LTD	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9690	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STRIKER PLATE MOD	NTS
DATE	14.03.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

REFERENCE ONLY

3.0 PARTS LIST:

The part lists of D350-588 Rev. D and ICA-D350-588 Rev. 0 are amended as follows.

IS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D5080-041	STRIKER PLATE ASSY (AS355 N/NP MODELS ONLY)
2	2	D2237	STRIKER PLATE

WAS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D2237	STRIKER PLATE

Customers who need to upgrade a D350-588-011/-041 kit that has been previously purchased from Dart can procure the DSI 9690-011 Kit from Dart.

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9690-011	STRIKER PLATE MODIFICATION KIT
2	D5080-041	STRIKER PLATE ASSEMBLY

4.0 WEIGHT AND BALANCE:

This DSI has a negligible effect on Weight and Balance of the aircraft.

5.0 MAINTENANCE:

Maintain the D5080-041 Striker Plates in accordance with the procedures for the D2237 Striker Plates as outlined in ICA-D350-588.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.03.24
CERT. NO.: SH92-41
ISSUE NO.: 8

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9690	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STRIKER PLATE MOD	NTS
DATE	14.03.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

3.3 **WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-588-011 Aft Door Fwd Hinge Modification Kit	1.0 lb 0.45 Kg	-21.0 in -0.53 m	-21.0 in-lb -0.24 m-Kg	+170.0 in +4.32 m	+170.0 in-lb +1.96 m-Kg
D350-588-041* Aft Door Assembly	2.0 lb 0.91 Kg	-21.0 in -0.53 m	-42.0 in-lb -0.48 m-Kg	+170.0 in +4.32 m	+340.0 in-lb +3.93 m-Kg

* D350-588-041 Aft Door Assembly weight in excess of standard Eurocopter Door.

3.4 **PARTS LISTS**

588 -041	588 -011	Part Number	Description
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MODIFICATION KIT
1	1	D2143	HINGE DOUBLER
1	1	D2144	HINGE DOUBLER
2	2	D2150	HINGE PACKER
2	2	D2151	HINGE DOUBLER
1	1	D2153-3315-10	GAS SPRING ASSY.
1	1	D2154	STUD BRACKET
2	2	D2237	STRIKER PLATE
1		D2445	DOOR
1	1	D2461-0870	NEOPRENE D SEAL
1	1	D2463-0870	½" FOAM SEAL
	2	D2583	LATCH BRACKET
2	2	D2585	LATCH CLAMP
2	2	D2586	LATCH
	1	D2587	PLUG
1	1	D2589	KEYS, KEY CHAIN
2		D2621	LATCH PLATE
1	1	D2690-17	CABLE, DOOR STOP
1	1	D2857-1	LOWER HINGE BRACKET
1	1	D2857-2	UPPER HINGE BRACKET
1	1	D2858-1	LOWER HINGE BRACKET
1	1	D2858-2	UPPER HINGE BRACKET
8	8	AN526C832R8	SCREW (or AN526-832R8)
8	8	AN526C832R9	SCREW (or AN526-832R9)
2	2	AN526C1032R7	SCREW (or AN526-1032R7)
24	24	AN960JD8	WASHER
4	4	AN960JD10	WASHER
12	12	MS20426AD3-4	RIVET
18	18	MS20470AD4-5	RIVET
18	18	MS21042L08	NUT (or MS21042-08)
4	4	MS21042L3	NUT (or MS21042-3)
2	2	MS27039-1-15	SCREW
2	2	MS27039-0811	SCREW
1	1	N/A	1 SQUARE ft. OF 9 oz. GLASS CLOTH (S-CLASS)

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Revision: **D**

Date: 02.01.17